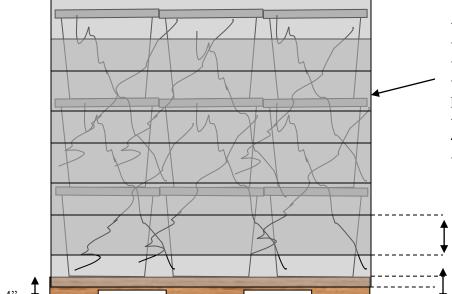


Stretch Wrap





- 100 gauge stretch wrap, 30" wide (EXOS30100)
- Pre-tensioned 150% with four full wraps per stack.
- Set top and bottom layer count to four wraps

15" overlap of pallet

2" overlap of pallet

- Adjust roll carrier speed to allow film wrap to overlap the previous applied layer by 15 inches.
- Turn-table speed must be adjusted to allow application of 4 top layers .
- Top of Load Timer must be adjusted to incorporate change of the turn-table speed.
 - <u>Application Machine (at shipping dock)</u>: Lan Tech SVMD A0666
 - *Recommend* ICI to purchase roper attachment with wrap selector configuration to allow the ability to manually select which product is to be roped (all pail products).

Four full wraps per pallet with 2" overlap to the pallet and top of the load

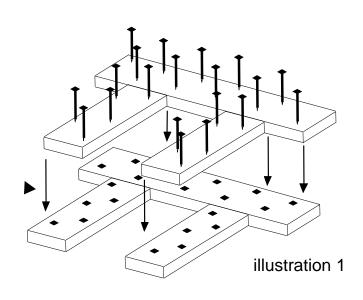
Union Pacific Damage Prevention File: Bertolli Oil

File: Bertolli Oil Date: 04/19/05 By: EOW

Double Laminated Floor Blocking for Non Hazmat Loads

Floor blocking









Floor blocking should be constructed with double 2x4 lumber with backup cleats, at least 18 inches long. Floor blocking needs to be as long as the pallet or unit it is supporting. Nails should be staggered and spaced approximately 4 to 5 inches apart. 16d nails (or larger) are required.



Union Pacific Damage Prevention File: Double laminated floor blocking

Date: 01/21/10 By: TJP